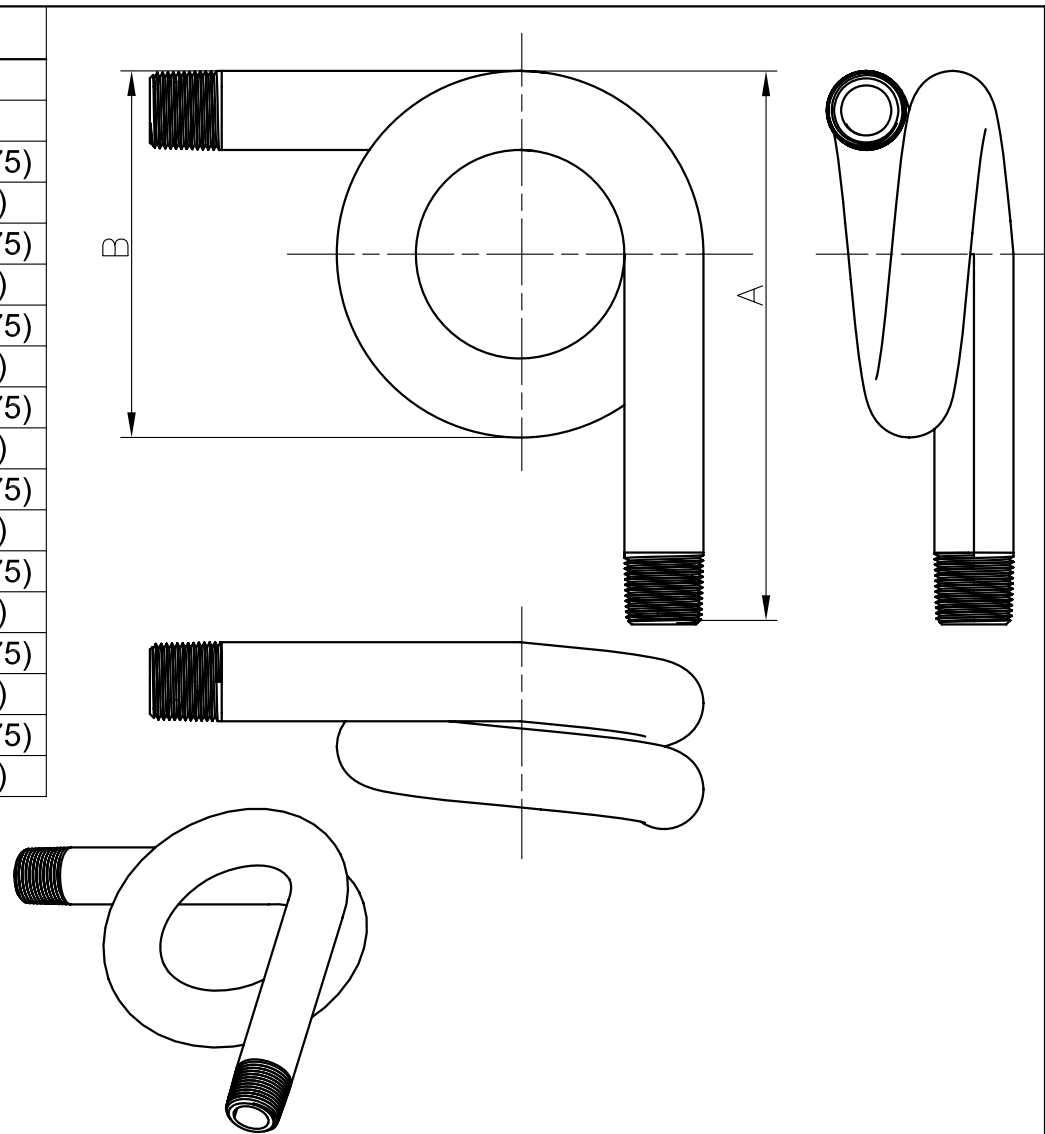


SPECIFICATIONS				
MODEL NO.	MATERIAL	CONNECTION	SIZE	
			A	B
SP3110	SCH 40 WELDED STEEL	1/4NPT	4.5(114.3)	2.625(66.75)
SP3210		1/2NPT	7.5(190.5)	4.0(101.6)
SP3120	SCH 40 SEAMLESS PIPE BRASS	1/4NPT	4.5(114.3)	2.625(66.75)
SP3220		1/2NPT	7.5(190.5)	4.0(101.6)
SP3130	SCH 40 SS304 WELDED PIPE	1/4NPT	4.5(114.3)	2.625(66.75)
SP3230		1/2NPT	7.5(190.5)	4.0(101.6)
SP3140	SCH 40 SS316 WELDED PIPE	1/4NPT	4.5(114.3)	2.625(66.75)
SP3240		1/2NPT	7.5(190.5)	4.0(101.6)
SP3111	SCH 80 WELDED STEEL	1/4NPT	4.5(114.3)	2.625(66.75)
SP3211		1/2NPT	7.5(190.5)	4.0(101.6)
SP3121	SCH 80 SEAMLESS PIPE BRASS	1/4NPT	4.5(114.3)	2.625(66.75)
SP3221		1/2NPT	7.5(190.5)	4.0(101.6)
SP3131	SCH 80 SS304 WELDED PIPE	1/4NPT	4.5(114.3)	2.625(66.75)
SP3231		1/2NPT	7.5(190.5)	4.0(101.6)
SP3141	SCH 80 SS316 WELDED PIPE	1/4NPT	4.5(114.3)	2.625(66.75)
SP3241		1/2NPT	7.5(190.5)	4.0(101.6)



Dimensional Tolerances Unless Otherwise Specified
Machining
Fraction: $\pm 1/64$, Angle: ± 0.005
Declma: Two Place ± 0.01 Three Place ± 0.005
Unmarked Surface Finishe 125 or Beeffc
Castings:
 $< 1": \pm 1/64"$, $1" - 12": \pm 1/32"$, $> 12": \pm 1/16"$
Angles: $\pm 1"$, Concentricity .03 T.L.R.

REV	DESCRIPTION			BY	DATE
	BY	DATE		BY	DATE
DRAWN	Hongwang	03/24/12	CHECKED	Binmeng	03/24/12
SUPERSEDED	Yuanqingniu	03/24/12	APPROVEL	Rongsun	03/24/12
ADD	Server\jishu-public\technical\siphons				

COIL SYPHONS (270°)

MARK			<i>Howe</i>
HOWE PRECISION INDUSTRIAL INC.			